Lid Conversion old to New Instructions

Drill Rim and Tank 3/16" 8 or 16 Holes
16 For a better seal
Use Pop Rivets #45-160 3/16"x 5/8"
Flat Washer #42-500SS 3/13" ID 7/16" OD

You Need:
15-041 Lid Assembly
16 Pop Rivets #45-160
16 Flat Washers #42-500SS

Cut a 16" hole or use the Rim That Comes With Lid Assembly to Trace a line to Cut The Hole in Top of Tank.

Old Hole Cut Out

Drill 16 3/16" holes in tank, only 8 are shown in drawing

16 Pop Rivets #45-160
16 Flat Washers #42-500SS

Lid Assembly Lid and C-Gasket
Gasket comes Attached to Rim And Drill Through Rim and Gasket

16 Hole cut earlier