

Lid Conversion old to New Instructions

Drill Rim and Tank $\frac{3}{16}$ " 8 or 16 Holes
 16 For a better seal
 Use Pop Rivets #45-160 $\frac{3}{16}$ "x $\frac{5}{8}$ "
 Flat Washer #42-500SS $\frac{13}{16}$ " ID $\frac{7}{16}$ " OD

You Need:
 15-041 Lid Assembly
 16 Pop Rivets #45-160
 16 Flat Washers #42-500SS

Cut a 16" hole or use the Rim
 That Comes With Lid Assembly
 to Trace a line to Cut The Hole
 in Top of Tank.

Old Hole Cut Out

16 Pop Rivets #45-160

Lid Assembly Lid and C-Gasket
 Gasket comes Attached to Rim
 And Drill Through Rim and Gasket

Drill $\frac{3}{16}$ " holes in tank, only 8 are shown in drawing

16" Hole cut earlier

16 Flat Washers #42-500SS

