



MANUFACTURER OF QUALITY POWER SPRAYERS

P. O. Box 3107 · Visalia, CA. 93278-3107 · (559) SDI-5555

Fax: (559) SDI-5591 e-mail: sdi@sprayingdevices.com

NEED ISO RESIN!

Fiberglass Repair Instructions for Damaged Tanks:

1. Make sure the inside of the tank is 100% dry and free of all chemicals, using 40 grit or rougher sand paper. Sand at least one inch wider than the material you are going to use (If you are patching a leak the size of a quarter, prepare an area 13" x 13" and use 12" x 12" of matt). **The area you are patching has to be 100% totally sanded and clean for patch kit to work properly.**

2. Once the area to be laminated is clean and rough, prepare to laminate as follows:

3. The material needed is 1-1/2 oz. or 2 oz. matt, resin and catalyst. When mixing the catalyst with the resin, mix 8 to 10 cc of catalyst with a pint of resin. This mixture will give you approximately 15 to 20 minutes of working time in about 70° temperature. (Use all of the enclosed catalyst and resin together - the supply sent is pre-measured).

To clean hands and brush, use acetone.

4. Wet the matt out on a board or a piece of cardboard. The material should be completely wet, but not saturated. Once the white is gone when wetting the matt, is normally sufficient. Once the matt is wetted out, lay it over the damaged area evenly. If you do not have a roller, you can get the larger air bubbles out of the material by lightly dabbing the matt.

When wetting the matt out on the cardboard, use two to three layers of matt.

5. Once the damaged area is all laminated, let it set up for approximately 24 hours before retesting the sprayer.

If there are any questions regarding the above instructions, please do not hesitate to call. Thank you.