

Comet Pump Torque Specifications

Comet Pump	Diaphragm Bolts	Head Bolts	Valve Caps	Inlet Manifolds & Inlet Manifold Cover	Discharge Manifolds, Brass or Aluminum Only	Discharge Manifolds & Elbows, Plastic Only	Pulsation Dampener
MC Series	8 ft/lbs	10 ft/lbs	6 ft/lbs	N/A	N/A	N/A	10 ft/lbs
MP Series 20, 30, & 40; P48; APS Series 31, 41, 51, 71, & 96	18 ft/lbs	28 ft/lbs	N/A	72 in/lbs or 6 ft/lbs	N/A	N/A	28 ft/lbs
APS Series 121 & 145	25 ft/lbs	32 ft/lbs	N/A	72 in/lbs or 6 ft/lbs	N/A	N/A	20 ft/lbs
BP Series	25 ft/lbs	28 ft/lbs	N/A	60 in/lbs or 5 ft/lbs	18 ft/lbs	60 in/lbs or 5 ft/lbs	18 ft/lbs
IDS Series	25 ft/lbs	35 ft/lbs	N/A	20 ft/lbs	20 ft/lbs	N/A	20 ft/lbs
P36, BP75	18 ft/lbs	28 ft/lbs	N/A	60 in/lbs or 5 ft/lbs	N/A	60 in/lbs or 5 ft/lbs	18 ft/lbs