# **Set-Up Instructions**

for

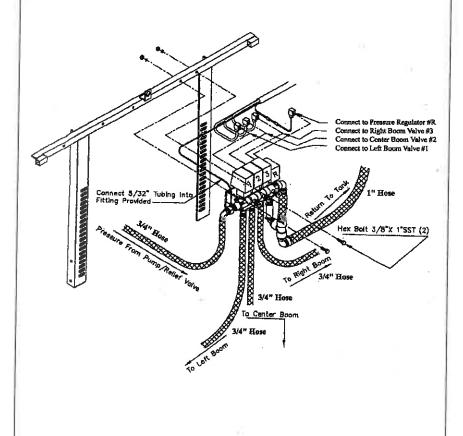
EC-VM401
and
EC-TM401
Motorized Valves

Published by:

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# SDI Set-Up Diagram



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## **SDI Set-Up Instructions**

#### Step 1:

Bolt Valve Assembly, Part #18-300, onto cross member of boom using 3/8 x 1" bolts, lock washers and nuts (supplied).

**Note:** If boom has adjustable channel **cross** angle, use 3/8" adjustable channel nuts (supplied).

#### Step 2:

Instali D.I.N. connectors from wiring loom using water resistant D.I.N. connector gasket and screws included in the #18-200 kit, to Motorized Valves and Pressure Regulator.

**Note:** Using EC-VM401, use wiring harness included in the **18-300** Kit and route to desired control mounting location.

#### Step 3:

Plug 5/32" tubing into tubing adapter located next to valve #1.

#### Step 4:

Install ball valve and 3/4" hose barb adapter elbow (included in #18-300 kit), to pump outlet. Run 3/4" hose (cut to desired length), from pump to inlet on the Motorized Valve.

#### Step 5:

Remove 1" plug from return fitting on tank. Install 1" hose barb elbow to return fitting.

#### Step 6:

Install bypass return hose from 1" hose barb elbow on Motorized Valves to 1" elbow on tank.

#### Step 7:

Cut 3/4" hose to length and install from valves to boom inlet adapters (allow extra length on outer wing sections to allow for breakaway capabilities).

#### Step 8:

Install Control Box to Control Mount.

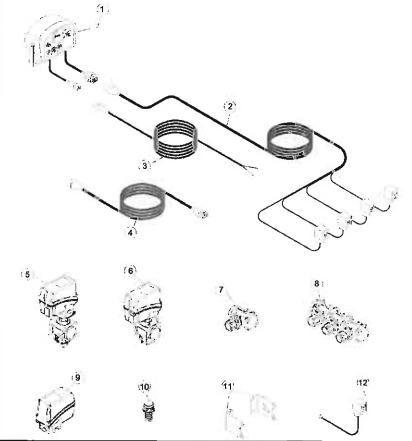
Using Control Box for 18-310, plug harness into back of Control Box, install power lead and connect to battery, brown wire (+) positive, blue wire (-) ground.

#### Step 9:

Install 5/32" tubing into adapter on Control Box.

## SDI Control Box Accessories

Item No.	Part Number	<u>Description</u>	<u>Qty</u>
1 2 3 4 5 6 7 8	Part Number  56-5031 56-5041 61-645 56-5081 56-801 56-802 56-4991 56-499	Description  Control Box Control Harness 17 Ft. Power Harness 8.5 Ft. Extension Harness 10 Ft. Motorized Valve 2-3 Wire Pressure Regulator Valve One Metered By Pass Valve Three Metered By Pass Valves	Qty  1 1 1 1 1 1 1 1 1 1 1
9 10 11 12	56-814 56-105 56-505 56-536	Motorized Valve Head Hose Barb Fitting 3/4 In x T4 Valve Mounting Brackets D.I.N. Connector 2-3 Wire	1 1 2 1



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### **Setting Pressure for Motorized Controls**

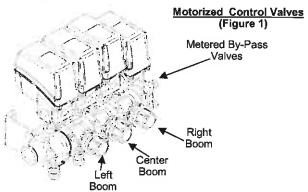
The following instructions are designed to assist you with the proper setting and testing of your Motorized Control Unit.

#### For models with a diaphragm pump:

- 1. Shut off ball valve to boom.
- 2. Set manual relief valve to 70-80 PSI (this is used mainly as a safety valve and will not operate below that pressure).
- Open ball valve to booms.

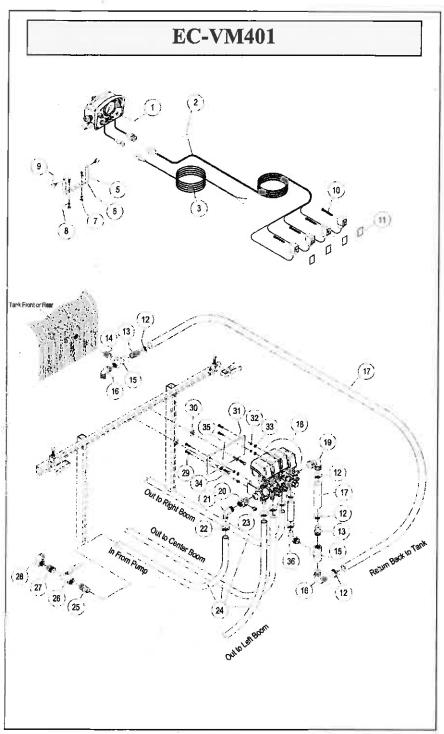
#### For all models (for centrifugal pump models, the first three steps are not required):

- 4. Close all three (3) **Metered Bypass Valves** (red knobs), by turning knobs in a <u>clockwise</u> direction as far as they will go (Figure 1).
- 5. Open all three (3) sections of the boom from the Control Panel. Set desired operating pressure using electric Control Switch on the Control Panel. To set the Metered Bypass Valve, close one (1) boom section at a time. Then open the Metered Bypass Valve for that boom section until the desired operating pressure is achieved.



#### **Example:** Desired pressure is 40 PSI—To set **Metered Bypass Valve:**

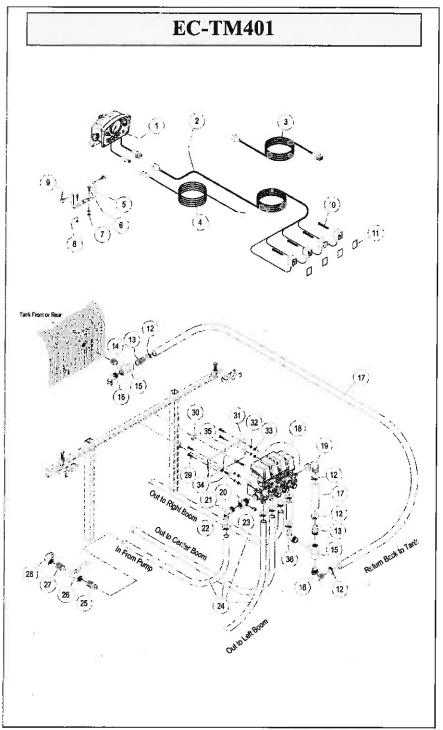
- Shut left boom section off on the Control Panel.
- В.
- Pressure <u>will</u> read more than 40 PSI. Using <u>left</u> **Metered Bypass Valve**, open valve until operating pressure returns to 40 PSI.
- 6. Repeat the above procedure for the center and right boom sections, making sure the other two (2) boom sections are open.



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### SDI Motorized Boom Valve Controls/EC-VM401

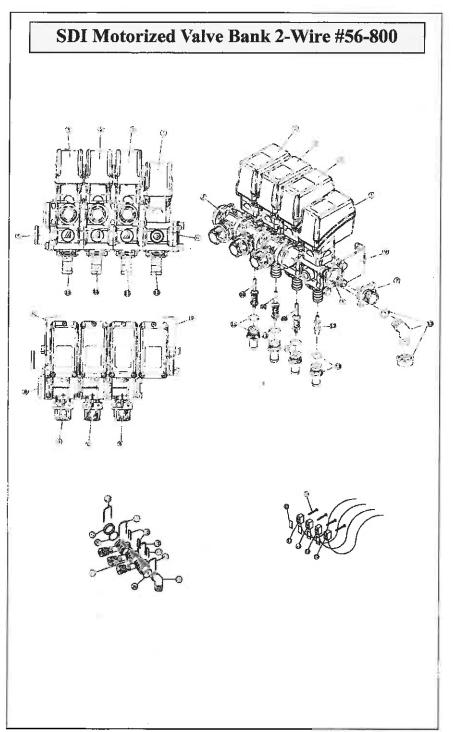
<u>Item No.</u>	Part No.	<u>Description</u>	Qty
1	56-5031	Control Box	1
2	56-5041	Control Box Harness 17 Ft.	1
3	61-645	Power Harness 8.5 Ft.	1
5	61-713	Control Box Mounting Bracket	1
6	31-101SS	Hex Boit 1/4 x 1 In. SS	2 2 2 1
7	41-101SS	Hex Nut 1/4 In. SS	2
8	43-101SS	Lock Washer 1/4 In. SS	2
9	61-711	Nob Kit (consists of 2 nobs)	
10	56-491	D.I.N. Connector Screw	4
11	56-490	D.I.N. Connector Gasket	4
12	24-116SS	Hose Clamp 1 In. SS	4
13	53-435	Adapter 1 MPT x 1 In. HB Poly	3
14	53-912	Close Nipple 1 In. PVC	1
15	53-826	Tee FPT 1 x 1 x 1 In. Poly	2
16	52-120	Elbow Adapter 1 MPT x 1 In. HB Poly	2
17	21-938	Hose 1 In. ID 200 PSI Per Ft.	4'
18	56-800	Three Motorized Valves, three	1
		Wire, 1 Regulator 1 Metered ByPass	
19	56-599	Elbow 1 In. HB for 56-4991	1
		with locking pin	
20	56-2152	Adapter 3/4 MPT x 3/4 In. FPT	1
		with 1/8 In. Port Poly	
21	52-112	Elbow Adapter 3/4 MPT x 3/4 ln. HB Poly	1
22	24-112SS	Hose Clamp 3/4 In SS	10
23	56-510	Tube Fitting 1/8 MPT x 5/32 In.	1
24	21-930	Hose 3/4 In. ID 250 PSI, Per Ft. S	pecify
25	53-134	Adapter 3/4 MPT x 3/4 In. HB Poly	1
26	60-324	Ball Valve 3/4 In. HD Full Port Brass	1
27	51-501SS	Close Nipple 3/4 In. SSW	1
28	50-510SS	Street Elbow 3/4 In. x 90° SS	1
29	31-503	Hex Bolt 5/16 x 1 In. SS	4
30	41-106	Channel Nut 3/6 In. W/O Spring	2
31	11-639	Bracket Motorized Valves	1
32	43-502	Lock Washer 5/16 In. SS	4
33	41-502	Hex Nut 5/16 In. NC SS	4
34	32-102SS	Hex Bolt 3/8 NC x 3/4 In. SS	2
35	42-503	Flat Washer 3/8 In SS	2
36	52-119	Elbow Adapter 1 MPT x 3/4 In. HB	1
	56-598	(Not Shown) O-ring for 56-599	1



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### SDI Motorized Boom Valve Controls/EC-TM401

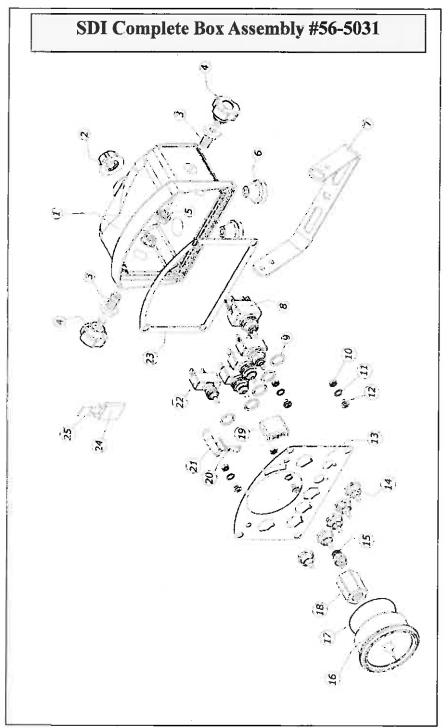
tem No.	Part No.	Description	Qty
1	56-5031	Control Box	1
2	56-5041	Control Box Harness 17 Ft.	1
3	56-5081	Control Harness Extension 10 Ft.	1
4	61-645	Power Harness 8.5 Ft.	1
5	61-713	Control Box Mounting Bracket	1
6	31-101SS	Hex Bolt 1/4 x 1 In. SS	2 2 2 1 4
7	41-101SS	Hex Nut 1/4 In. SS	2
8	43-101SS	Lock Washer 1/4 In. SS	2
9	61-711	Nob Kit (consists of 2 nobs)	1
10	56-491	D.I.N. Connector Screw	4
11	56-490	D.I.N. Connector Gasket	4
12	24-116SS	Hose Clamp 1 In. SS	4
13	53-435	Adapter 1 MPT x 1 In. HB Poly	3 1
14	53-912	Close Nipple 1 In. PVC	1
15	53-826	Tee FPT 1 x 1 x 1 ln. Poly	2 2
16	52-120	Elbow Adapter 1 MPT x 1 In. HB Poly	
17	21-938	Hose 1 In. OD 200 PSI Per Ft.	4'
18	56-800	Three Motorized Valves, three Wire, 1 Regulator 1 Metered ByPas	1 ss
19	56-599	Elbow 1 In. HB for 56-4991 with locking pin	1
20	56-2152	Adapter 3/4 MPT x 3/4 In. FPT with 1/8 In. Port Poly	1
21	52-112	Elbow Adapter 3/4 MPT x 3/4 In. HB Poly	1
22	24-112SS	Hose Clamp 3/4 In SS	10
23	56-510	Tube Fitting 1/8 MPT x 5/32 In.	1
24	21-930		Specify
25	53-134	Adapter 3/4 MPT x 3/4 In. HB Poly	i 1 í
26	60-324	Ball Valve 3/4 In. HD Full Port Bras	s 1
27	51-501SS	Close Nipple 3/4 In. SSW	1
28	50-510SS	Street Elbow 3/4 In. x 90° SS	1
29	31-503	Hex Bolt 5/16 x 1 In. SS	4
30	41-106	Channel Nut 3/6 In. W/O Spring	2
31	11-639	Bracket Motorized Valves	1
32	43-502	Lock Washer 5/16 In. SS	4
33	41-502	Hex Nut 5/16 In. NC SS	4
34	32-102SS	Hex Bolt 3/8 NC x 3/4 In. SS	2 2
35	42-503	Flat Washer 3/8 In SS	2
36	52-119 56-598	Elbow Adapter 1 MPT x 3/4 In. HB (Not Shown) O-ring for 56-599	1 1



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## SDI Motorized Valve Bank 2-Wire #56-800

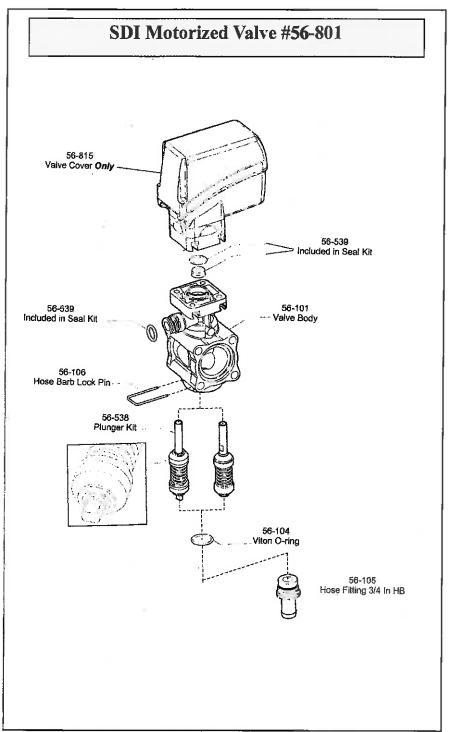
ltem <u>No.</u>	Part <u>Number</u>	<u>Description</u>	Qty
Part #		of 3 Part #56-801 Single Motorized Regulator Valve and 1 Part #56-49	
1	56-802	Pressure Regulator	1
2	56-801	Three Wire Motorized Valve	3
3	56-514	3/4 In. Outlet Adapter	4
4	56-597	Blank End Plate	1
5	56-513	Inlet Adapter 3/4 In. FPT	1
6	56-4991	Metered By-Pass Valve (1)	3 1
7	56-499	Metered By-Pass Valve (3)	
8	56-600	End Cap	1
9	56-505	Mounting Plate	2
10	56-538	Plunger Kit for 56-801 (3)	1
	56-105	Slip Hose Barb and O-ring	4
12	56-203	Stem for 56-802	1
13	56-511	Elbow 1 In	1
		Repair Kits:	
31	56-539	Seal Kit	1
32	56-540	Seal Kit for Regulator Valve	1



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## SDI Complete Box Assembly #56-5031

Item No.	Part Number	Description	Qty
			27
1		Control Box Shell	(1)
2	61-527	Nut Reducer_	1
3	61 <b>-710</b>	Nut, Double Threaded	2
4	61-711	Nob Kit—contains two nobs	1
5	61-714	Nob Nut	2
6	61-612	Grommet	2
7	61-713	Mounting Bracket	1
8	61-515	Pressure Switch	2 2 1 1
9	61-270	Spacer for Switch	5
10	61-715	Nut	4
11	61-716	Washer	4
1 <b>2</b>	61-717	Screw	4
13		Face Plate	1
14	61-516	Switch Boot	
15	61-528	Tubing Connector	5 1
16	56-509	Pressure Gauge 0-100 PSI	1
17	61-721	Pressure Gauge O-ring	1
18	61-535	Pressure Gauge Adapter	1
19		Face Light	1
20	61-718	Light Holder	1
21	61-620	On-Off Light	1
22	61-619	On-Off Switch	4
23	61-722	Face Gasket	1
24	61-723	Spade Fuse Holder	4
25	61-724	Spade Fuse 10 AMPS	1



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